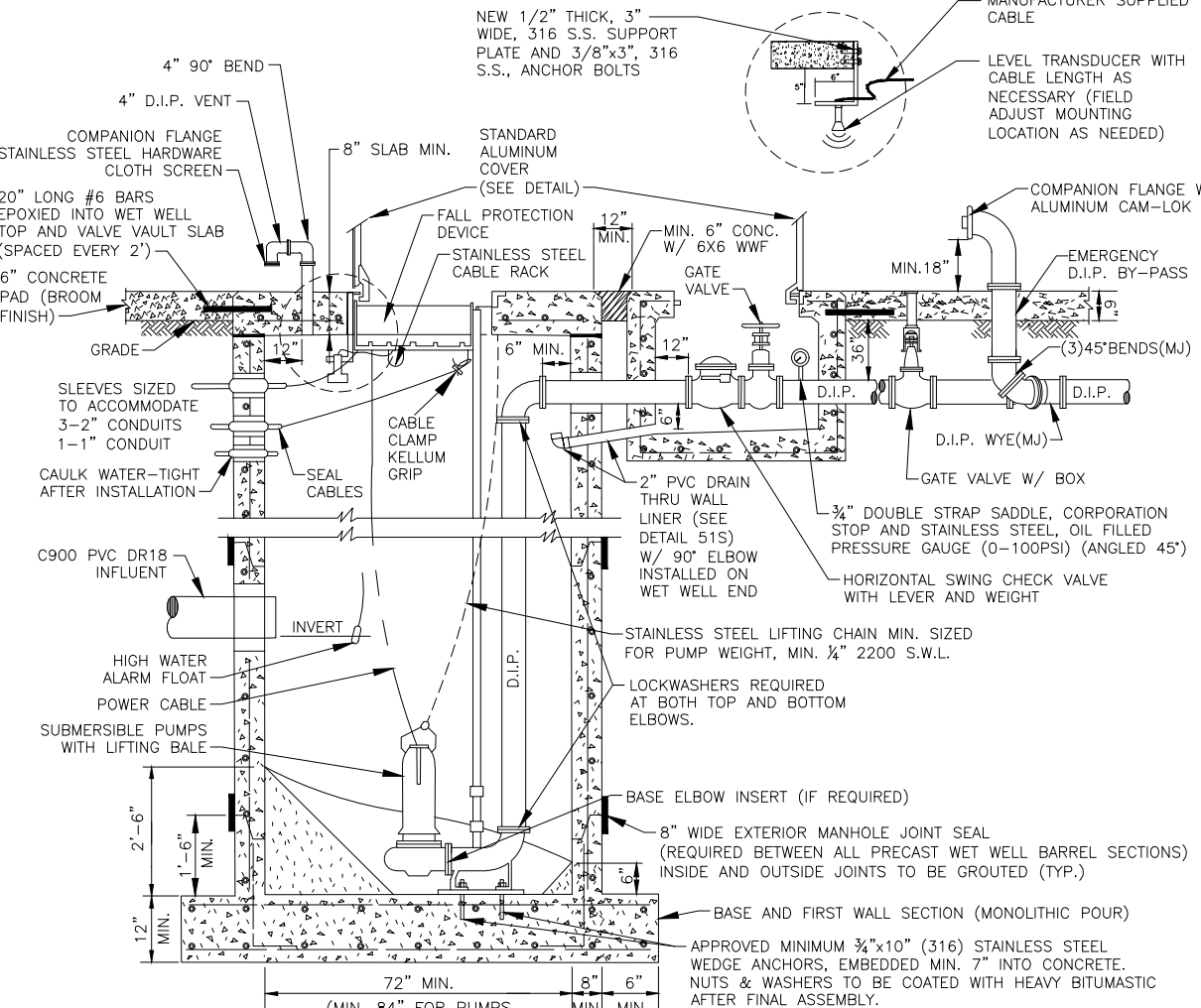


TYPICAL LIFT STATION SITE PLAN DETAIL * 47S

- NOTES:**
- ENGINEER SHALL DESIGN SITE PLAN USING THE "TYPICAL LIFT STATION SITE PLAN DETAIL". "SITE PLAN LOCATION" DETAIL SHALL BE DRAWN TO SCALE NOT SMALLER THAN 1"=10' WITH:
 - NORTH ARROW, STREET NAME.
 - FENCE WITH 2'-6" WIDE GATES.
 - INFLUENT LINE ENTRY LOCATION WITH MANHOLE AND GRAVITY MAIN DATA.
 - HINGE LOCATION (HINGES FOR WET WELL COVER MUST BE LOCATED ON THE CONTROL PANEL SIDE, HINGED FOR VALVE VAULT COVER SHALL BE LOCATED ON DISCHARGE SIDE OF FORCE MAIN.)
 - POWER SERVICE FEED (WITH "AS BUILTS"), MAXIMUM LENGTH OF ELECTRICAL SERVICE FROM THE TRANSFORMER / HANDHOLE TO CONTROL PANEL SHALL BE 50 FEET.
 - EMERGENCY PUMP OUT LOCATION (SHALL BE SAME SIZE AS PUMP DISCHARGE).
 - THE STATION SHALL BE POSITIONED SO THE FRONT OF CONTROL PANEL DOES NOT FACE WEST OR SOUTH (NORTH AND EAST ARE PREFERRED).
 - HORIZONTAL DISTANCE FROM PANEL FRONT TO WET WELL OPENING SHALL BE: WIDTH OF CONTROL PANEL PLUS 6".
 - DESIGN TO BE COORDINATED WITH "TYPICAL LIFT STATION PLAN DETAIL".
 - FENCED AREA TO BE COVERED WITH 2 PLY 4.0 (FOUR) MIL VISQUEEN AND A 6" CONCRETE PAD WITH #9 WIRE MESH (6" x 6") - BROOM FINISH REQUIRED. CONCRETE PAD TO EXTEND 12" BEYOND FENCED AREA.
 - INFLUENT MAIN SHALL BE CLEAR OF VAULT.
 - LANDSCAPE AREA ADJACENT TO LIFT STATION SITE MAY BE LANDSCAPED SUBJECT TO PRIOR APPROVAL BY THE DEPARTMENT. ONLY HEDGES WITH NON-AGGRESSIVE ROOT SYSTEM WILL BE APPROVED. MIN. 5' FROM CONCRETE PAD TO BUSHES, MIN. 5' FROM DRIVEWAY TO BUSHES, MIN. 10' FROM DRIVEWAY TO ANY TREES, (SUBJECT TO PRE-APPROVAL BY P.B.C.W.U.D.), THE DEVELOPER/SUCCESSOR SHALL BE RESPONSIBLE FOR THE MAINTENANCE OF THE LANDSCAPING. APPROVED BUSHES ARE: EUGENIA, SURINAM CHERRY, WAY MIRTLE, SIMPSON STOPPER, SOUTHERN RED CEDAR. WOODEN FENCES ARE NOT ACCEPTABLE.
 - A PLATTED LIFT STATION EASEMENT OR EXCLUSIVE PALM BEACH COUNTY UTILITY EASEMENT TO COVER AREA MIN. 5' BEYOND LIFT STATION CONCRETE PAD.
 - ALL EXPOSED (NOT BURIED) JOINTS SHALL BE FLANGED, BURIED JOINTS SHALL BE MECHANICAL JOINT TYPE WITH MEGALUGS OR EQUAL.
 - VALVE VAULT DIMENSIONS (INSIDE):
 - 4" PIPING: 4'(L) X 6'(W) X 4'(D)
 - 6" PIPING: 5'(L) X 7'(W) X 4'(D)
 - MINIMUM TWO GROUNDING RODS SHALL BE MIN. 6' APART AND SHALL BE RECESSED THROUGH 6" PVC SLEEVES IN CONCRETE SLAB. THE RODS SHALL BE CONNECTED WITH A #2 BARE TINNED COPPER GROUNDING WIRE.
 - WETWELL VENT PIPE SHALL BE INSTALLED SO NOT TO INTERFERE WITH ACCESS TO THE WETWELL AND INSTALLED OPPOSITE OF GATE.
 - THE ELECTRIC POWER SERVICE FEED FROM THE POWER TRANSFORMER TO THE CONTROL PANEL SHALL BE LOCATED WITHIN AN UTILITY EASEMENT.

TYPICAL LIFT STATION SITE PLAN NOTES * 48S

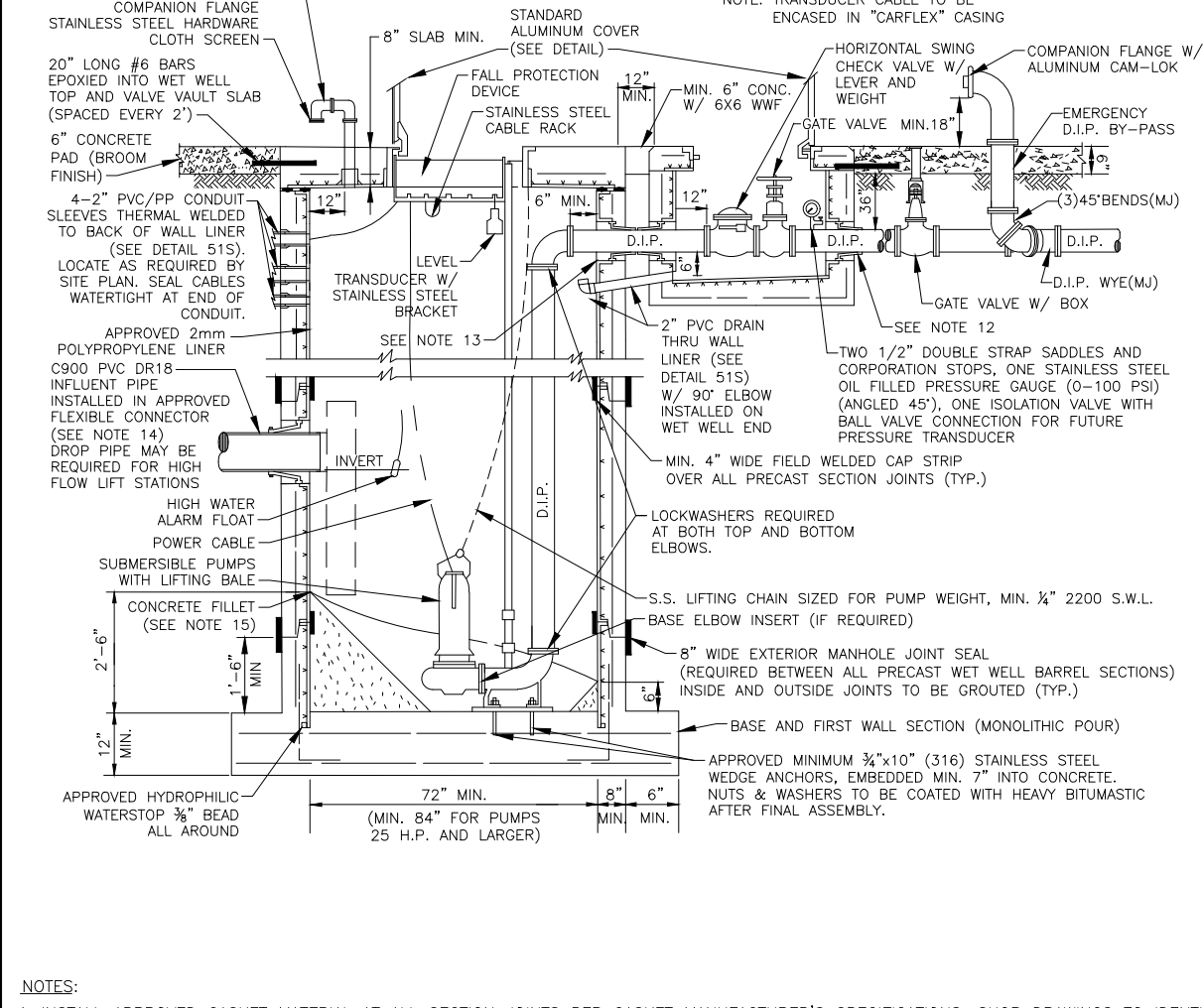


TYPICAL LIFT STATION SECTION * 81S

- NOTES:**
- RANKX & NON-SHRINKING GROUT IN ACCORDANCE WITH STANDARD MANHOLE SPECIFICATIONS.
 - WET WELL PIPING AND VALVE VAULT PIPING TO RECEIVE 2 COATS OF KOPPERNS BITUMASTIC 300K, 8-10 MILS EA. COAT, OR APPROVED EQUAL.
 - ALL HARDWARE INSIDE AND OUTSIDE OF WET WELL AND VALVE PIT SHALL BE STAINLESS STEEL (TYPE 316), INCLUDING GUIDE BARS, LIFTING CHAIN, CABLE SUPPORTS, CABLE HOLDER, AND GUIDE BAR BRACKET (TYPE 316).
 - TYPE II REINFORCED CONCRETE (84 BARS THROUGHOUT), 4000 P.S.I. CALCEAREOUS AGGREGATE REQUIRED (MIN. CG603 CONTENT: 65% IN LARGE AGGREGATE, 50% IN CONCRETE SCREENING).
 - SEE PLAN FOR CORRECT ORIENTATION OF PIPES, VENTS, AND OTHER FIXTURES.
 - ALL HARDWARE INSIDE AND OUTSIDE OF WET WELL AND VALVE PIT SHALL BE STAINLESS STEEL (TYPE 316).
 - A. INSTALL 1/2" THICK STAINLESS STEEL PLATE THAT EXTENDS MIN. 3" AROUND PERIMETER OF BASE ELBOW.
 - B. BASE ELBOW ANCHORS SHALL BE MIN. 3/4" (S16) S.S., DOUBLE NUTTED, MIN. 2" THREAD LENGTH, TORQUED TO 150 FOOT POUNDS.
 - C. BASE ELBOW ANCHORS SHALL BE MIN. 3/4" (S16) STAINLESS STEEL, DOUBLE NUTTED, MIN. 2" THREAD LENGTH, TORQUED TO 150 FOOT POUNDS.
 - THREADED AREAS OF CORROSION STOP SHALL BE SPIRAL WRAPPED WITH TWO WRAPS OF TEFELON TAPE.
 - INTERIOR OF A NEW WET WELL SHALL BE LINED WITH AN APPROVED SOLID THERMOPLASTIC CAST-IN LINER. INTERIOR OF A REHABILITATED WET WELL AND THE VALVE VAULT SHALL BE LINED WITH AN APPROVED CORROSION BARRIER SYSTEM. ANY PREVIOUSLY INSTALLED PIPING/EQUIPMENT SHALL BE PROTECTED FROM OVERSPRAY.
 - PANEL PUMP NUMBERS (1-2) ON UNDERSIDE OF WET WELL AND VALVE VAULT ALUMINUM COVERS (COLOR-RED, HEIGHT-12" MIN.)
 - A DROP PIPE MAY BE REQUIRED FOR HIGH FLOW LIFT STATIONS.
 - ALL PERTINENT NOTES FROM WET WELL DETAIL WITH CAST-IN LINER APPLY.

- INSTALLATION NOTES**
- PANEL, METER, JUNCTION BOX AND 120 VOLT TRANSFORMER ARE TO BE MOUNTED ON STAINLESS STEEL STRUTS, WITH STAINLESS STEEL FASTENING DEVICES, AND SHALL BE SUPPORTED BY MINIMUM OF THREE POSTS: MIN. FOUR (4) INCH DIAMETER PIPE OR MIN. FOUR (4) INCH SQUARE TUBE (ALUMINUM OR STAINLESS STEEL) CAPPED AT THE TOP. PAINT BELOW GRADE SUPPORTS WITH ASPHALTUM PAINT TO FOUR (4) INCHES ABOVE GRADE.
 - PANEL SHALL BE AT 42 INCHES FROM THE WET WELL OPENING MEASURED FROM THE FRONT OF THE PANEL. UNLESS OTHERWISE SHOWN IN THE DRAWINGS, FRONT OF CONTROL PANEL SHALL FACE TO THE WET WELL.
 - RADIO TO MATCH PALM BEACH COUNTY'S SYSTEM INCLUDING RUN TIME TRANSMITTAL LINE TEST OF THE TELEMETRY SYSTEM MUST BE DONE AND APPROVED AT THE PUMP STATION START-UP. ANTENNA AND CABLE SHALL BE PART OF THE RADIO SYSTEM. ANTENNA SHALL BE SEPARATELY GROUNDING TO THE GROUND ROD OF THE STATION.
 - FABRICATE ANTENNA FROM 21 FEET LENGTH OF 2" DIAMETER SCHEDULE 40 GALVANIZED STEEL CONTINUOUS PIPE. PAINT LOWER 42 INCHES WITH ASPHALTUM PAINT, CAP THE TOP OF PIPE.
 - RUN (1) INCH RIGID GALVANIZED CONDUIT UP THE MAST FOR THE ANTENNA CABLE TO WITHIN 16 INCHES OF THE TOP. RUN SECOND 3/4 INCH CONDUIT UP THE MAST FOR ALARM AND FLOOD LIGHTS AS SHOWN. RUN THIRD 3/4 INCH CONDUIT UP THE MAST FOR SOLAR PANEL. USE STAINLESS STEEL UNISTRUT AND CLAMPS TO HOLD CONDUITS TO THE MAST.
 - MOUNT FLOOD LIGHT AND FLASHING RED LIGHT ON THE ANTENNA MAST AT NINE (9) FEET AND EIGHT (8) FEET ABOVE GRADE.
 - CONDUIT TO THE POWER COMPANY SERVICE POINT SHALL BE RIGID GALVANIZE WITH ASPHALTUM PAINT ON ALL FITTINGS AND ON ALL RISERS TO 12 INCHES ABOVE GRADE. CONDUIT FROM SERVICE ENTRANCE FUSED DISCONNECT SWITCH TO THE PANEL SHALL BE RIGID GALVANIZED CONDUIT ENTERING THE BOTTOM OF THE PANEL. ALL WIRE SHALL BE COPPER. HIGH LEG ON 340 VOLT SHALL BE TAPED ORANGE AND PUT ON CENTRAL TERMINAL IN PANEL AND RIGHT TERMINAL IN METER.
 - PROVIDE PVC SCHEDULE 40 CONDUITS WITH SWEEP BENDS FROM THE JUNCTION BOX TO THE WET WELL.
 - SUPPORT PUMP CABLES WITH STAINLESS SPLIT BASKET KELLUM (OR EQUAL) GRIPS IN WET WELL. SUPPORT FLOAT CABLE ON S.S. THIMBLE FROM THE RACK. ALL HARDWARE IN THE WET WELL AND ALL FASTENERS SHALL BE STAINLESS STEEL. CABLES SHALL BE CONTINUOUS FROM THE JUNCTION BOX TO THE MOTORS OR SENSORS.
 - WHEN CONNECTIONS ARE COMPLETE IN THE JUNCTION BOX, COAT THE TERMINAL BLOCKS AND WIRE ENDS WITH PROTECTIVE COMPOUND, NO-OXIDE OR EQUAL, TO PREVENT CORROSION.
 - PROVIDE 3/4 INCH RIGID GALVANIZED CONDUIT FROM THE PANEL TO 120 VOLT TRANSFORMER. ALL CONDUITS ENTER BOTTOM OF THE PANEL UNLESS OTHERWISE SHOWN. SEAL ALL CONDUITS WITH DUCT SEAL TO KEEP OUT MOISTURE.
 - PAINT PVC PIPES, CONDUITS AND ANY PARTS NOT STAINLESS OR ALUMINUM WITH TWO (2) COATS OF ALUMINUM PAINT.
 - LIFT STATION START UP SHALL BE PERFORMED DURING THE ANTICIPATED PEAK FLOW CONDITIONS. TEST AS FOLLOWS (PUMP SUPPLIER'S FIELD REPRESENTATIVE MUST BE PRESENT AT THE START UP):
 - MEGGER MOTORS, MOTORS SHALL BE 20 MEGOHMS OR MORE TO GROUND. DO NOT MEGGER LOW VOLTAGE CONTROLS.
 - CHECK VOLTAGE, CHECK PUMP ROTATION, RECORD VOLTAGE AND AMPS UNDER LOAD.
 - DEMONSTRATE PROPER OPERATION OF ALL CONTROLS.
 - CONDUCT DRAWDOWN TESTS AS REQUIRED TO CONFIRM PROPER PUMP/IMPELLER INSTALLATION.
 - CHECK OPERATION WITH OWNER'S PORTABLE GENERATOR CHANGE WIRE CONNECTIONS IN THE PANEL TO ONE CORRECT ROTATION.
 - TEST AND DEMONSTRATE PROPER OPERATION OF THE RADIO TELEMETRY SYSTEM. SUPPLIER'S FIELD REPRESENTATIVE SHALL MOUNT AND CONNECT THE ANTENNA AND MAKE THE FINAL CONNECTIONS TO THE SYSTEM.
 - PROVIDE LIQUID TIGHT NONMETALLIC FLEXIBLE CONDUIT (CARLON CARFLEX) WITH SEAL TYPE FITTINGS FOR LEVEL TRANSMITTER CABLE INSIDE THE WET WELL.
 - PROVIDE GAS SEALOFF WITH CHECO COMPOUND FOR CONDUITS BETWEEN JUNCTION BOX AND CONTROL PANEL.
 - ALL STAINLESS STEEL SHALL BE 316 UNLESS INDICATED OTHERWISE.

CONTROL PANEL INSTALLATION NOTES * 58S

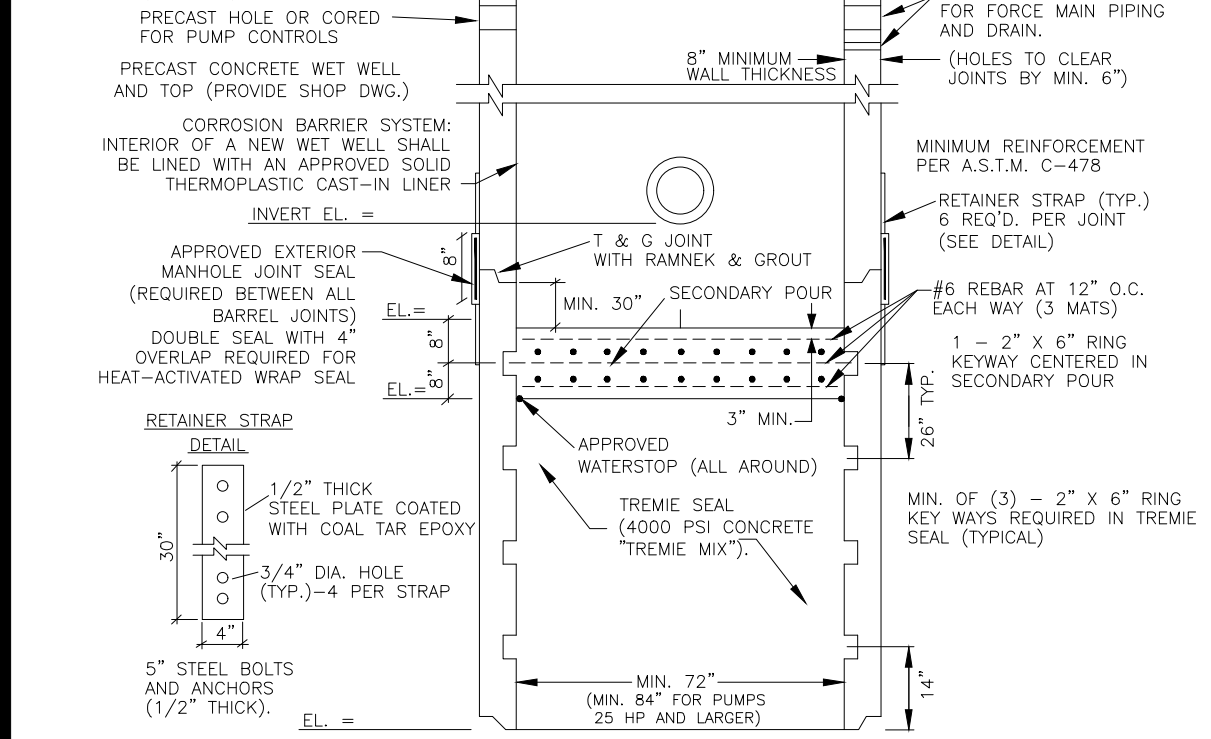


TYPICAL LIFT STATION SECTION WITH CAST-IN LINER * 49S

- NOTES:**
- INSTALL APPROVED GASKET MATERIAL AT ALL SECTION JOINTS PER GASKET MANUFACTURER'S SPECIFICATIONS. SHOP DRAWINGS TO IDENTIFY THE SIZE AND PLACEMENT OF JOINT SEALANT. JOINT PRIMER SHALL BE APPLIED BY THE PRECASTER.
 - PIPING IN WET WELL AND VALVE VAULT TO RECEIVE 2 COATS OF KOPPERNS BITUMASTIC 300K, 8-10 MILS EA. COAT, OR APPROVED EQUAL.
 - ALL STEEL IN WET WELL SHALL BE STAINLESS STEEL INCLUDING GUIDE BARS, LIFTING CHAIN, CABLE SUPPORTS, CABLE HOLDER, AND GUIDE BAR BRACKET (TYPE 316).
 - TYPE II REINFORCED CONCRETE (84 BARS THROUGHOUT), 4000 P.S.I. CALCEAREOUS AGGREGATE REQUIRED (MIN. CG603 CONTENT: 65% IN LARGE AGGREGATE, 50% IN CONCRETE SCREENING).
 - SEE PLAN FOR CORRECT ORIENTATION OF PIPES, VENTS, AND OTHER FIXTURES.
 - ALL HARDWARE INSIDE AND OUTSIDE OF WET WELL AND VALVE PIT SHALL BE STAINLESS STEEL (TYPE 316).
 - A. INSTALL 1/2" THICK STAINLESS STEEL PLATE THAT EXTENDS MIN. 3" AROUND PERIMETER OF BASE ELBOW.
 - B. BASE ELBOW ANCHORS SHALL BE MIN. 3/4" (S16) S.S., DOUBLE NUTTED, MIN. 2" THREAD LENGTH, TORQUED TO 150 FOOT POUNDS.
 - C. BASE ELBOW ANCHORS SHALL BE MIN. 3/4" (S16) STAINLESS STEEL, DOUBLE NUTTED, MIN. 2" THREAD LENGTH, TORQUED TO 150 FOOT POUNDS.
 - THREADED AREAS OF CORROSION STOP SHALL BE SPIRAL WRAPPED WITH TWO WRAPS OF TEFELON TAPE.
 - INTERIOR OF A NEW WET WELL SHALL BE LINED WITH AN APPROVED SOLID CAST-IN LINER. SYSTEM LINERS MAY ONLY BE WELDED BY WELDERS CERTIFIED TO THE LINER MANUFACTURER AND INSTALLED INTO THE STRUCTURE BY A PRECASTER CERTIFIED BY THE LINER MANUFACTURER. VALVE WELLS MAY BE LINED WITH ANY APPROVED CORROSION BARRIER SYSTEM.
 - WALL THICKNESS AND REINFORCING ARE PER ASTM C-478 LATEST REVISION.
 - ALL DRAIN LINES, CONDUITS, AND VENT PIPES WILL BE CONNECTED TO THE CAST-IN LINER PER THE MFG'S SPECIFICATIONS (SEE DETAILS). ALL PIPE CONNECTIONS SHALL BE GAS TIGHT AND WATER TIGHT WITH NO EXPOSED CONCRETE SURFACES.
 - CAST OPENINGS SHALL BE MANUFACTURED WITH A CAST-IN POLYPROPYLENE SLEEVE. APPROVED FLEXIBLE CONNECTORS SHALL BE USED AT INFLUENT AND DISCHARGE PIPE CONNECTIONS. HOLE SIZE BY BOOT MFG'S SPECIFICATIONS. DOUBLE PIPE CLAMPS MUST BE INSTALLED ON FLEXIBLE CONNECTORS WHERE REQUIRED BY BOOT MFG'S. INSTALLATION INSTRUCTIONS (SEE DETAIL).
 - ALL BOLT PENETRATIONS THROUGH LINER SHALL BE SEALED WITH AN APPROVED HYDROPHILIC RUBBER CAULKING AND PLACED SO THAT A COMPRESSION SEAL WILL DEVELOP IN THE PRESENCE OF MOISTURE (SEE DETAIL).
 - SEAL LINER/FILLET INTERFACE WITH 3M WEATHERBON 035A SEALANT TAPE OR AN APPROVED EQUAL.

WET WELL DATA		PUMP DATA	
PROPOSED		AS-BUILT	
STATION NUMBER		PUMP STATION NUMBER	
DIAMETER		PUMP NUMBER	
TOP SLAB ELEV.		MAX./MIN. G.P.M.	
BASE SLAB ELEV.		MIN./MAX. T.D.H	
INFLUENT ELEV.		MANUFACTURER	
		MODEL	
HIGH WATER ALARM		IMPELLER NUMBER	
STANDBY PUMP ON		R.P.M.	
DUTY PUMP ON		H.P.	
BOTH PUMPS OFF		SIZE	
FINISHED GRADE		MAX. SOLID SIZE	
		PHASE	
		CYCLE	
LOCATED ON SHEET		VOLTS	

RTU RECORD DATA			
ADDRESS		LOCATION DESCRIPTION	
GEOGRAPHICAL LOCATION	LAT. 26° ' ' 'N LONG. 80° ' ' 'W	(DISTANCES AND DIRECTIONS FROM CENTERLINES AND/OR INTERSECTIONS OF STREETS, CANALS OR EQUAL)	
HEIGHT OF ANTENNA ABOVE SLAB	FEET		
FREQUENCY	MHZ		
POWER	WATTS		
P.B.C. LIFT STATION No.			



LIFT STATION WETWELL SETTING TREMIE POUR DETAIL * 52S

- NOTES:**
- CONCRETE USED FOR TREMIE SEAL AND SECONDARY POUR MUST BE 4000 P.S.I. AT 28 DAYS WITH TYPE II PORTLAND CEMENT.
 - MIN. OF FOUR 2" X 6" RING KEYWAYS REQUIRED WITH TOP KEYWAY CENTERED IN THE SECONDARY CONCRETE POUR.
 - TREMIE SEAL REQUIRED TO BE A MINIMUM OF 84" THICK AND SECONDARY CONCRETE POUR MIN. 16" THICK.
 - TREMIE SEAL TO CURE MINIMUM 72 HOURS PRIOR TO PUMPING OFF WATER TO PREPARE FOR SECONDARY CONCRETE POUR.
 - ENGINEER OF RECORD SHALL SUBMIT SIGNED AND SEALED BUOYANCY CALCULATIONS TO PROWID FOR REVIEW AND APPROVAL. FLOOD STAGE CALCULATION SHALL BE BASED ON 25 YR. FLOOD STAGE DURING CONSTRUCTION AND ON 100 YR. FLOOD STAGE WITH SECONDARY POUR INCLUDED.
 - WEIGHT OF TOP SLAB, SECONDARY CONCRETE POUR, PUMPS AND EXTERIOR SKIN FRICTION SHALL NOT BE INCLUDED IN BUOYANCY CALCULATIONS. GROUNDWATER SHALL BE CONSIDERED AT GROUND LEVEL FOR BUOYANCY CALCULATIONS.
 - SEE TYPICAL LIFT STATION DETAILS FOR ADDITIONAL DESIGN AND CONSTRUCTION STANDARDS.
 - WET WELL RISERS SHALL BE MIN. 24" MAX. 72" TALL CALCEAREOUS AGGREGATE REQUIRED (MIN. CG603 CONTENT: 65% IN LARGE AGGREGATE, 50% IN CONCRETE SCREENING).
 - CONCRETE BARREL SECTIONS SHALL BE INSTALLED BY CLAMHELL/CRAVE METHOD. DAMAGED SECTIONS WILL NOT BE ACCEPTED.
 - NO CONCRETE SHALL BE PLACED UNLESS WATER LEVEL IN WET WELL IS EQUAL TO OUTSIDE WATER TABLE ELEVATION. INSIDE WATER LEVEL SHALL BE MAINTAINED AT WATER TABLE ELEVATION AT ALL TIMES DURING CONCRETE PLACEMENT.
 - THE CONCRETE TREMIE SEAL RAISE RATE SHOULD BE MAINTAINED BY CONTRACTOR TO ASSURE NO COLD JOINT OCCURS IN SEAL.
 - MIN. PUMP SIZE TO BE 2" MAXIMUM DUCT SIZE TO BE 12".
 - ENGINEER OF RECORD OR HIS REPRESENTATIVE SHALL BE PRESENT DURING THE WET WELL SETTING AND TREMIE POUR PROCEDURE. ANY CORRECTIVE ACTION FOR LOSS OF SEAL OCCURRENCE SHALL BE DOCUMENTED AND APPROVED BY THE ENGINEER OF RECORD.
 - DROP PIPE MAY BE REQUIRED FOR HIGH FLOW LIFT STATION.

LIFT STATION MECHANICAL STANDARD DETAILS, 1 OF 2

CONSULTANT:

DESIGNED BY: WUD

DRAWN BY: M. BUCKNER

CHECKED BY: J. LAMMERT

APPROVED BY: WUD

Palm Beach County
Water Utilities Department
P.O. Box 16097
West Palm Beach, FL 33416-6097

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PROJECT NO. 00-000

PROJECT NAME

PALM BEACH COUNTY WATER UTILITIES DEPARTMENT
P.O. BOX 16097
WEST PALM BEACH, FL 33416
(561)493-6000

NO. DATE: JUNE 2019 * GENERAL REVISION

REVISION / REMARKS

BY: JLL

DATE

NO.

STD DETAILS

SHEET NUMBER

0

OF

0

SEAL

DESIGNED BY: WUD

DRAWN BY: M. BUCKNER

CHECKED BY: J. LAMMERT

APPROVED BY: WUD

Palm Beach County
Water Utilities Department
P.O. Box 16097
West Palm Beach, FL 33416-6097

Jul 29, 2019